

Date: Monday, 3/26/2007 3:19:07 PM  
 User: Kim Johnston

## Process Sheet

SP117

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY  
 Job Number : 31469  
 Estimate Number : 10487  
 P.O. Number : NIA Part Number : D3446041  
 This Issue : 3/26/2007 S.O. No. : NIA Drawing Number : D3446 REV B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : / / Type : PURCHASED PARTS Drawing Revision : B  
 Previous Run : 30130 Material : NIA Due Date : 4/30/2007 Qty: 50 Um: Each  
 Written By :  
 Checked & Approved By : 4/07.03.27  
 Comment : Est. A 05.09.01 New issue KJ/JLM  
 Est Rev:B As per Rev B 06-03-10 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3425

Fabricate as per Dwg D3446

P/N: 14-1300B0B1B0030-01SSP

Possible Supplier: Schroth Safety Products

Material release note is required

C 207/03/27

(101)

2.0 141300B0B1B003001SSP Harness Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 101.0000 Each(s)  
 Harness Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

C 207/04/24 50

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

C 205.01 50  
aspore

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

C 207/05/02 50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: RD Date: 07/05/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/26/2007 3:19:07 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 31469

Part Number: D3446041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

50  
207/05/02

Job Completion



WDF 05/02



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

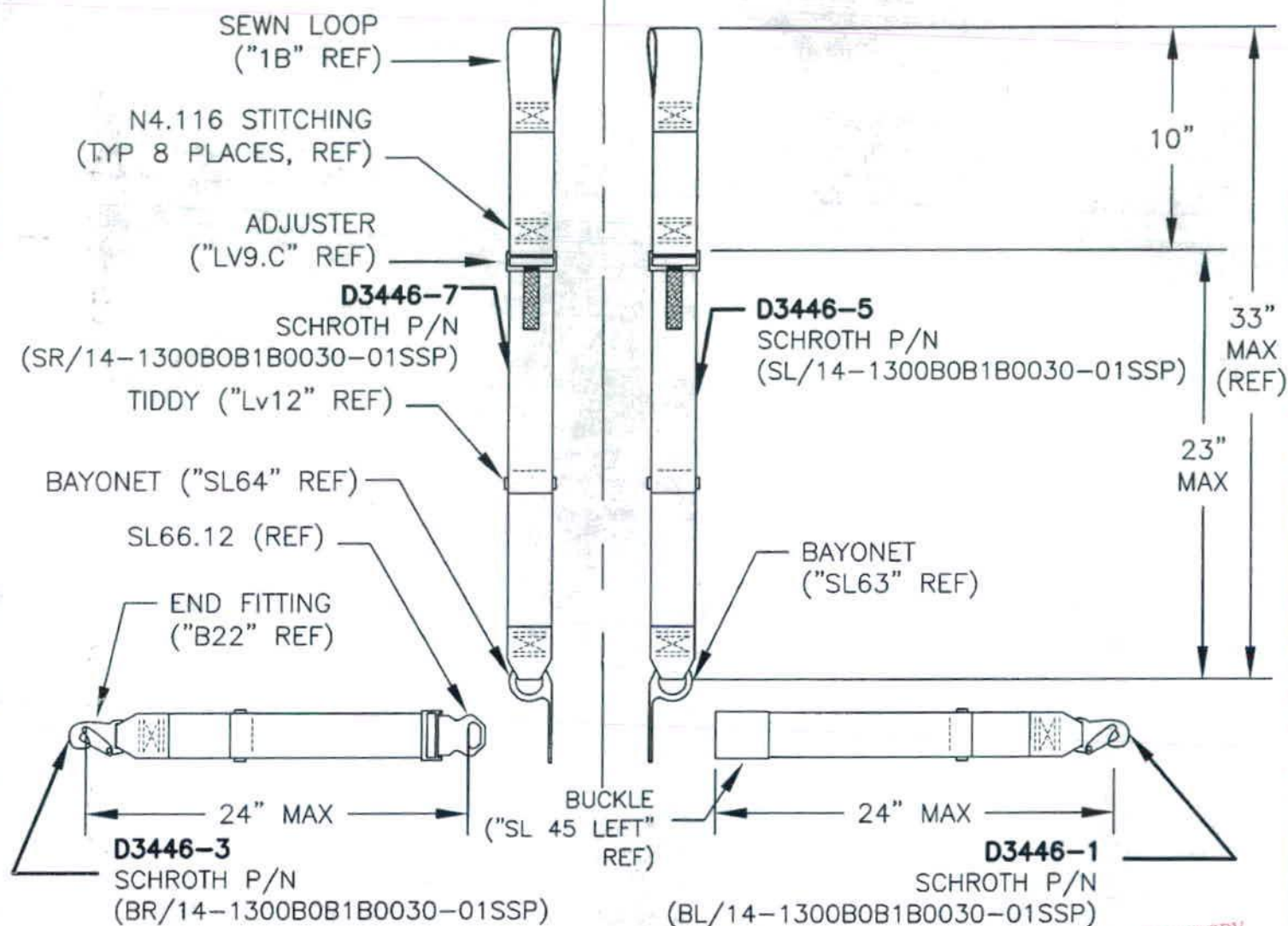
**NOTE:** Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3446	REV. B SHEET 1 OF 3
DATE 06.01.16		TITLE HARNESSE ASSEMBLY	SCALE NTS
A	05.08.19	NEW ISSUE	
B	06.01.16	ADD -045	

RELEASED  
06.01.16  
FOR ECN 342

## SPECIFICATION CONTROL DRAWING



### D3446-041 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER. TO MEET THE REQUIREMENTS OF TSO-C114. LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.  
P/N: 14-1300B0B1B0030-01SSP

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WORK ORDER  
31469

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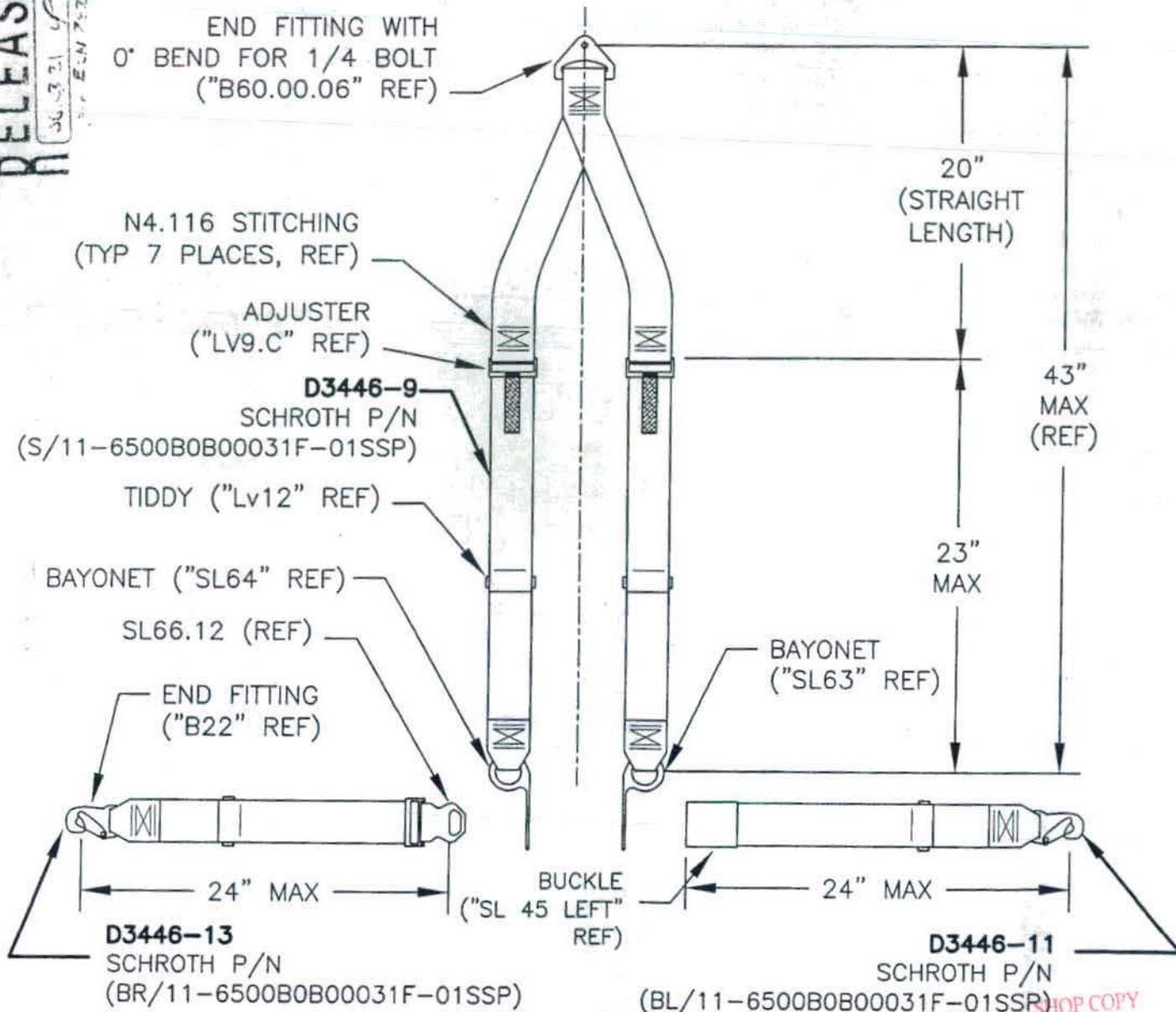


**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 2 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

RELEASED  
36321 CP  
Per EN 752

## SPECIFICATION CONTROL DRAWING



### D3446-043 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.  
P/N: 11-6500B0B00031F-01SSP

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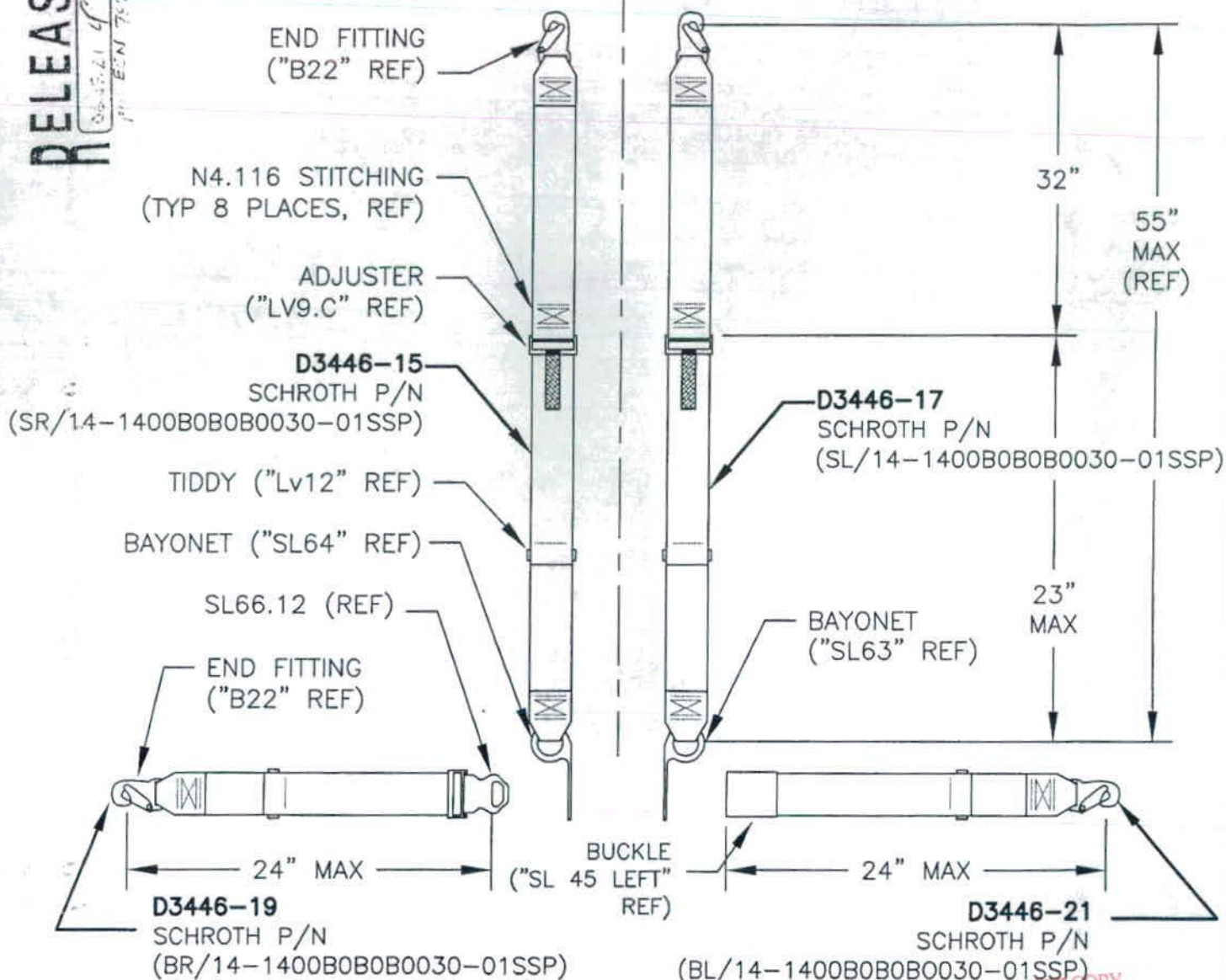




**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3446	REV. B SHEET 3 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

## SPECIFICATION CONTROL DRAWING



### D3446-045 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-045". USE LAMINATED TAGS.

- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.  
P/N: 14-1400B0B0B0030-01SSP

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# Packing Slip

4106

**SCHROTH®**  
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

Phone: 613-632-3336 Fax: 613-632-4443

Ship To

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

4/19/2007

Order-  
Line

Description

Qty

DAR07005-1 14-1300B0B1B0030-01SSP Restraint, 4-  
pt, dart, loop-on, snap-on, 601 black

50 ea

Dart Aerospace Ltd, 613-632-3336 P/N:  
D3446-041

Aircraft SN:

PO: PO00003425

Plating P.O.:  
Webbing: 601 Black  
SSPG PO 1008092  
DO NOT KIT--- PARTS & WEBBING (PRE-CUT)  
TO BE DELIVERED FROM SSPG


Notes: DAR07005-1

Ship Via: Fed-Ex 3 ExSave

FOB:





1. Approving National Aviation Authority/Country:  FAA/UNITED STATES		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number:  DAR07005-1	
4. Organization Name and Address:  PT 1662CE Schroth Safety Products, Corp. 1371 S.W. 8 <sup>th</sup> St. Unit 8-A. Pompano Beach FL, 33069						5. Work Order/Contract/Invoice Number:  DAR07005-1	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 4-pt., Dart, loop-on, snap-on, 601 black	14-1300B0B1B0030-01SSP	N/A	50	Date Mfg.: 04/07	NEW	
13. Remarks: EXPORT TO CANADA							
14. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13  Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): 4/20/07		22. Name (Typed or Printed):		23. Date (m/d/y):	
<b>User/Installer Responsibilities</b>							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.  Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.  Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							





# Packing Slip

4106

**SCHROTH®**  
SAFETY PRODUCTS

*Schroth Safety Products Corp.*

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Certificate of Conformance

Schroth Safety Products Corp. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality

Date

Date of Manufacture

*[Signature]* 4/19/07

04/2007

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

*[Signature]*



**SCHROTH Safety Products Corp.  
MATERIAL ACCEPTANCE TAG**

Part Number:	14-1300B0B1B0030-01SSP	Quantity:	50
Serial Number:	04/07		
Part Description:	restraint, 4-pt, dart, loop-on, snap-on, 601 black		
P.O./W.O. #	DAR07005-1		
Vendor/Shop:	Shop & Sew		
Inspector:	Binkley	Approval	SSPC QC 004
Date:	4/19/07		

Form FQA 2000-3 Rev IR-11/00



